

# Installation and Assembly - I-Beam Clamps

**Models:**  
ACC558  
ACC559



This product must be installed by a qualified, professional installer.

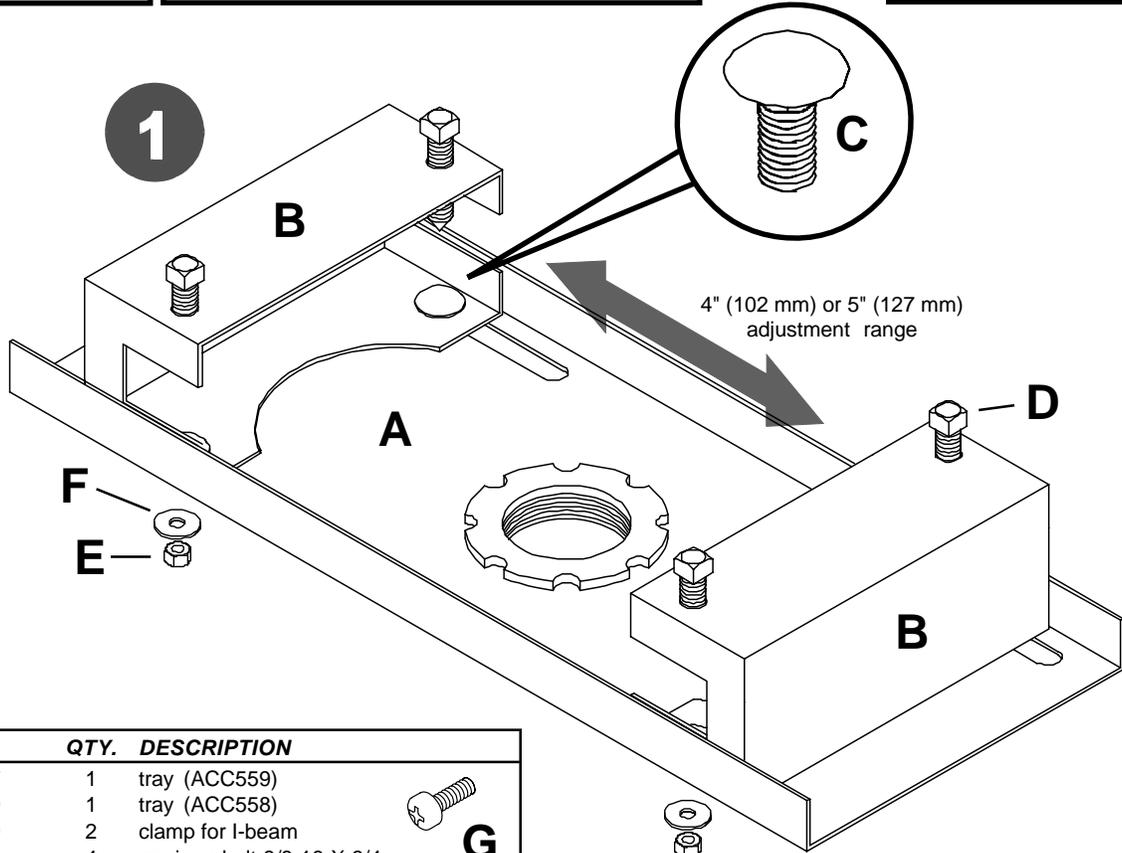
**IMPORTANT!** Read entire instruction sheet before you start installation and assembly.

For customer service call 1-800-729-0307 or 708-865-8870. Visit the Peerless Web Site at [www.peerlessindustries.com](http://www.peerlessindustries.com).

**Before you start** make sure all parts shown below are included with your product.

**Maximum load rating 250 lbs. (113 kg)** Combined weight to all attached hardware and components is not to exceed 250 lbs. (113 kg)

**Peerless Industries, Inc.**  
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## Parts List

PART #	QTY.	DESCRIPTION
A 128-1187	1	tray (ACC559)
128-1190	1	tray (ACC558)
B 128-1189	2	clamp for I-beam
C 520-9215	4	carriage bolt 3/8-16 X 3/4
D 520-2560	4	cone bolt 3/8-16 X 2
E 530-9310	4	lock nut 3/8-16
F 540-9454	4	flat washer 3/8 x 3/4 x 1/8
G 520-9250	2	M5 x .8 x 10mm phillips screw

M5 screws (G) are provided to secure extension column (sold separately) to threaded fitting in tray. Refer to extension column instruction sheet for details.

Note: Some parts may appear slightly different than illustrated.

**1**

**Note: For each step see corresponding illustration.**

Attach clamps (B) to tray (A) using four 3/8-16 x 3/4 carriage bolts (C), washers (F), and lock nuts (E). Do not fully tighten.

Start four 3/8-16 x 2 bolts (D) into clamps (B).

**1-1**

Adjust clamps (B) securely around I-Beam. Tighten (C,F,E) securely. Tighten four bolts (D) securely. Attach the extension column according to the instructions provided with it. Use a level to make sure the column is plumb and make adjustments as necessary.

